# DRIVE & MOTION PRODUCT RANGE

# **GEFRAN**



# **GEFRAN**





# THE ACKNOWLEDGED INTERNATIONAL LEADER

Thanks to forty years of experience, Gefran is the world leader in the design and production of solutions for **measuring**, **controlling**, **and driving industrial production processes**.

We have 14 branches in 12 countries and a network of over 80 worldwide distributors.



## **QUALITY AND TECHNOLOGY**

Gefran components are a **concentrate of technology**, the result of constant research and of **cooperation with major research centres**.

For this reason, Gefran is synonymous with quality and expertise in the design and production of:

- > sensors for measuring main variables such as temperature, pressure, position and force
- > state-of-the-art components and solutions for indication and control, satisfying demands for optimisation of processes and intelligent management of energy consumption
- > automation platforms of various complexities
- > electronic drives and electric motors in AC and DC for all industrial automation, HVAC, water treatment, lift, and photovoltaic needs.

Gefran's know-how and experience guarantee continuity and tangible solutions.

# **GEFRAN**



## **AUTOMATION SOLUTIONS**





## **PERFORMANCE**

In addition to foreseeing the market's application needs, Gefran forms partnerships with its customers to find the best way to optimise and boost the performance of various applications. Gefran products communicate with one another to provide integrated solutions, and can dialogue with devices by other companies thanks to compatibility with numerous fieldbuses.



















## **SERVICES**

## **PRE AND POST SALES**

A team of Gefran experts works with the customer to select the ideal product for its application and to help install and configure devices (technohelp@gefran.com).

### **TRAINING**

Gefran offers a wide range of courses at different levels for the technical-commercial study of the Gefran product range as well as specific courses on demand.

## **DRIVE & MOTION CONTROL**



The Gefran Drive & Motion Control Unit designs, develops and manufactures electric drives and power regeneration systems used to control motors in the main industrial sectors.



The ADV200 and AFE200, a complete range of solutions dedicated to the most advanced industrial automation systems, are the fruit of this experience.

Our specialisation in the civil lift sector and collaborations with leading international lift manufacturers have also resulted in the development of dedicated ADL300 lines to cater to the widest possible range of system requirements.

ADV200 ADV50 ADV80 ADV100 ADV200 ADV200 WA CABINET









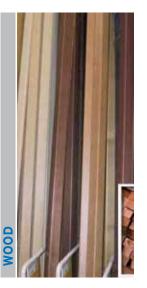




	INVERTER					
Plastic processing machinery	•	•	•	•		•
Metal processing machinery				•		•
Machinery for the textile industry	•	•	•	•		•
Water treatment			•		•	•
HVAC	•	•	•		•	•
Test benches			•	•		•
Material handling	•	•	•	•		•
Conveyors	•	•	•	•		•
Material recycling machinery	•	•	•	•		•
Lifts						
Hoisting equipment	•	•	•	•		•

# GEFRAN











AGL50 | ADL300 AVRy XVy-EV AXV300 TPD32-EV AFE200







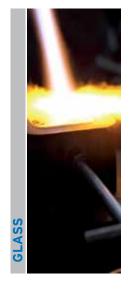






INVERTER LIFT	INVERTER LIFT with integrated power recovery	SERVODRIVE		DIGITAL DC DRIVE	REGENERATIVE POWER SUPPLY UNIT
		•	•	•	•
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# **MARKETS**













# **INVERTER**





Model	ADV20 & ADV50	ADV80
Control mode	V/f control (ADV20) V/f & Sensorless vector (ADV50)	Torque vector
Power	0.4 3.7kW [0.5 5.0 Hp] (ADV20) 0.4 11kW [0.5 15 Hp] (ADV50)	0,37 22kW (0.5 30Hp)
Voltage	1 x 100120 Vac (ADV20), 50/60Hz 1 x 200240 Vac, 50/60Hz 3 x 200240 Vac (ADV50), 50/60Hz 3 x 380480 Vac, 50/60Hz	3 x 400 V -15% 480 V +10%
Speed control (Accuracy)	0.5% 0.1% with digital encoder (ADV50)	0.1%
Analog inputs	1 (ADV20), 2 (ADV50) (current or voltage)	2 two-pole (Voltage/Current)
Analog outputs	ADV20: 1 (PWM) ADV50: 1 (voltage)	2 two-pole (Voltage/Current)
Digital inputs	6	5
Digital outputs	1 (relay) - (ADV20) 2 (1 static and 1 relay) - (ADV50)	2 (1 static and 1 relay)
Overload	150% * In (for 1 minute)	150% * In (for 1 minute)
Max output frequency	600Hz	500Hz
EMI filter	Integrated (230 V single-phase and 400-460 V three-phase models)	Optional
Choke	Optional	Optional
Braking unit	Integrated (ADV50 only): ≥ 1.5kW (230V) ≥ 12.2kW (400V)	Integrated
Options for integration onboard drive	1 (ADV20) 2 (ADV50)	None
PLC	no (ADV20) yes (ADV50)	no
Safety Card	no	no
Functions	Self-tuning of motor parameters Auto-torque/slip compensation Automatic Voltage Regulation (AVR) Multispeed selection from 0 to 15 2 independent ramp times for acceleration/deceleration Jog function and motor potentiometer S-shape accel./decel. curve Overvoltage/overcurrent stall prevention Integrated PID control Energy saving function Restart after temporary power loss Selection of NPN/PNP inputs Fan speed control Configuration of 4 motors.	Self-tuning of motor parameters Predefined and programmable V/f curves 4 independent programmable ramps 16 programmable speeds Auto-capture function Mains loss detection with controlled stop Programmable auto restart PID application block Energy saving function Skipping of critical frequency bands Motor thermal cutout switch Integrated virtual or remote I/O management Areas with programmable logic.
Serial communication	RS-485 (RJ-45) with Modbus protocol. Optional: DeviceNet, Profibus, LonWorks, CANopen®.	RS485 <sup>(2)</sup> , Modbus RTU. -C models: DeviceNet and CANopen® integrated. External optional: Profibus DP
Protection degree	IP20	IP20
Markings	CE, UL and cUL	CE, UL and cUL
(1) for standard 4-pole motors	,	

<sup>(1)</sup> for standard 4-pole motors
(2) the serial port is used for programming (PC) and control (Modbus communication standard in all drives)
(3) for ADV200-...-4 and ADV200-...-DC models. For ADV200-...-6 models see the ADV200 catalogue.







ADV100	ADV200	ADV200 WA
Field Oriented Control	Field Oriented Control	Field Oriented Control
4 90kW (5 125Hp)	0.75kW1.2MW [11600Hp] (-4 models) 75kW1.65MW [1002213Hp] (-6 models) 18.5kW1.65MW [252213Hp] (-DC models)	1.5kW1.2MW [21600Hp] (-4 models) 75kW1.2MW (-6 models) 22kW1.2MW [301600Hp] (-DC models)
3 x 230500Vac, 50/60Hz	3 x 380500Vac, 50/60Hz (-4 models ) 3 x 690Vac, 50/60Hz (-6 models ) 450750Vdc (-DC-4 models) 6001120Vdc (-DC-6 models)	3 x 380500Vac, 50/60Hz (-4 models) 3 x 690Vac, 50/60Hz (-6 models) 450750Vdc (-DC-4 models) 6001120Vdc (-DC-6 models)
± 0,01% Motor rated speed <sup>(1)</sup>	± 0,01% Motor rated speed <sup>(1)</sup>	± 30% motor slip rating (V/f control)
2 two-pole (Voltage/Current)	2 two-pole (Voltage/Current)	2 two-pole (Voltage/Current)
2 two-pole (1 voltage or current, 1 voltage)	2 two-pole (1 voltage or current, 1 voltage)	2 two-pole (1 voltage or current, 1 voltage)
6 (+1 Enable)	6 (PNP / NPN)	6 (PNP / NPN)
2 (relay)	4 (PNP / NPN) , (static and 2 relay)	4 (PNP / NPN) , (static and 2 relay)
150% * In (1' every 5') 180% * In (0.5 " every 5')	Heavy: Async.=150% * In (1' every 5'); 180% * In (for 0.5 sec), Sync.=160% * In (1' every 5'); 200% * In (for 3'') Light: Async. and Sync.=110% * In (1' every 5') (3)	Light: 110% * In (1' every 5') <sup>(3)</sup> Heavy: 150% * In (1' every 5'); 180% * In (0.5'' every 5')
500Hz	500Hz (depending on drive size)	500Hz (depending on drive size)
Integrated (sizes ≥ 30kW)	Integrated	Integrated
Integrated DC side (sizes ≥ 30kW)	Integrated DC side (up to 132 kW)	Integrated DC side (up to 160 kW)
Integrated (up to 55kW) External optional (≥75kW)	Integrated (up to 55kW) External optional (≥75kW)	Integrated (up to 75kW) External optional (≥90kW)
2	3	3
Optional (Motion Drive Programmable Logic Controller, standard IEC61131-3, 5 languages)	yes (Motion Drive Programmable Logic Controller, standard IEC61131-3, 5 languages)	yes (Motion Drive Programmable Logic Controller, standard IEC61131-3, 5 languages)
no	yes (models ADV200SI)	yes (models ADV200-WASI)
Self-tuning of speed-current-flux regulators and identification of motor data with motor idle or rotating Torque control Quick startup menu Instant overload up to 180% IPT thermal protection for motor Energy saving PID control I6 multispeeds and 4 multiramp settings (linear, jerk, independent and S-shape) Dedicated energy saving function PID with value settings in engineering units Control of electromechanical parking brake mounted on motor SD card kit (ADVIOOC models) Programming menu in 5 languages.	(3) Self-tuning of speed-current-flux regulators and identification of motor data with motor idle or rotating Torque control Quick startup menu Instant overload up to 180% Double overload If thermal protection for motor, drive and braking resistor If programmable multispeeds and 4 multiramp settings (linear, jerk, independent and S-shape) Motor potentiometer function Motor auto-capture function Droop function Dual motor management PID function block (application pre-loaded) Mains loss detection with: controlled stop and/or power optimisation Variable switching frequency	Startup wizard Application Macro for HVAC and Pump management Energy optimization Motor Thermal contact (PTC, PT100 and KTY84) Direct acquisition by PT100, PT1000, NI1000 temperature sensors (with EXP-I0-SEN-100-ADV and EXP-I0-SEN-1000-ADV cards) Cascade control of up to 4 pumps, plus the master device (with EXP-I0-D5R8-ADV card) A integrated timers with calendar and Real Time Clock Fire and Bypass Mode Two independent PID controllers with autotuning Variable and constant torque operation Integrated EMC filters on all sizes Integrated DC chokes (up to 160 kW) Compact size Energy Saving Tool calculator software for pumps and fans Tropicalised cards for maximum protection Engineering Units programminge
RS232 <sup>(2)</sup> , Modbus RTU. Optional: DeviceNet, CANopen®	RS485 <sup>(2)</sup> , Modbus RTU. Optional: DeviceNet, Profibus DP, CANopen®, GDNet, Ethercat, Ethernet IP, PROFINET	RS485 <sup>(2)</sup> , Modbus RTU. Optional: DeviceNet, LonWorks®, BACNet, Profibus DP, CANopen®, GDNet, Ethercat, Ethernet IP
IP20	IP20 (IP00 size 7 and parallel)	IP20; IP00 size 7 and parallel (-4 and DC), size 10 and parallel ( -6)
CE, UL and cUL	CE, UL and cUL	CE, UL and cUL

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# **INVERTER**



Model	ADV200 Cabinet
Control mode	Field Oriented Control
Power	90kW1.2MW (1251600Hp)
Configuration	Ready to use Basic
Voltage	3 x 380500Vac, 50/60Hz (-4 models) 3 x 690Vac, 50/60Hz (-6 models)
Speed control (Accuracy)	± 0.01% Motor rated speed <sup>(1)</sup>
Analog inputs	2 two-pole (Voltage/Current)
Analog outputs	2 two-pole (1 voltage or current, 1 voltage)
Digital inputs	6 (PNP / NPN)
Digital outputs	4 (PNP / NPN), (2 static and 2 relay)
Overload	Heavy: Async.=150% * In (1' every 5'); 180% * In (for 0.5''), Sync.=160% * In (1' every 5'); 200% * In (for 3'') Light: Async. and Sync.=110% * In (1' every 5') (3)
Max output frequency	500Hz (depending on drive size)
EMI filter	yes
Choke	Up to 132 kW: Integrated DC side ≥ 132 kW: Integrated mains choke
Braking unit	Optional
Options for integration onboard drive	3
PLC	yes (Motion Drive Programmable Logic Controller, standard IEC61131-3, 5 languages)
Safety Card	yes (ADVS, AFES models)
Functions	Constant torque and variable torque mode (skip size function)  MDPLC advanced development environment (according to IEC 61131-3)  Programming keypad with 5 complete sets of drive parameters saved  Programming menu in 10 languages.
Serial communication	RS485 <sup>(2)</sup> , Modbus RTU. Optional: DeviceNet, Profibus DP, CANopen®, GDNet, Ethercat, Ethernet IP, PROFINET
Protection degree	IP23 or IP54/IP55
Markings	CE

(1) for standard 4-pole motors (2) the serial port is used for programming (PC) and control (Modbus communication standard in all drives)

# **INVERTER LIFT**



Model	AGL50
Control mode	Space Vector
Power	4 - 5,5 - 7.5 kW (5 - 7.5 - 10Hp)
Voltage	3 x 400Vac 480Vac, 50/60Hz
Motor type	Asynchronous
Speed control (Accuracy)	0.5 1%
Analog inputs	1
Analog outputs	1
Digital inputs	6
Digital outputs	3 (1 static and 2 relay)
Overload	up to 170% * In
Max output frequency	500Hz
EMI filter	Optional
Choke	Optional
Braking unit	Integrated with external resistor
Port for SD card	no
Dimensions for roomless applications	yes
Emergency operation	Optional (with UPS)
Max system speed	1.0 m/s
Type of lift	Geared
Installations	New installation & Retrofitting
Functions	16 multispeeds     4 multiramps (linear, S-shaped with independent jerk settings)     Self-tuning of motor parameters     Integrated lift sequences     Speed expressed in m/s     Management of space calculated by the drive, even offline     Management of short floors     Motor contactor control     Integrated brake control     Temperature control for motor and drive.
Serial communication	RS485 <sup>(2)</sup> , Modbus RTU
Protection degree	IP20
Markings	CE, UL and cUL

# **INVERTER LIFT**







ADL300-2T	ADL300-2M	ADL300-4
Field Oriented Control	Field Oriented Control	Field Oriented Control
5.5 37kW (7.5 50Hp)	1.1 5.5kW (1.5 7.5Hp)	4 75kW (5 100Hp)
3 x 230Vac, 3 x 400Vac, 3 x 480Vac; 50/60Hz	1 x 230Vac; 50/60Hz	3 x 230Vac, 3 x 400Vac, 3 x 480Vac; 50/60Hz
Asynchronous / Synchronous	Asynchronous / Synchronous	Asynchronous / Synchronous
± 0.01% Motor rated speed <sup>(1)</sup>	± 0.01% Motor rated speed <sup>(1)</sup>	± 0.01% Motor rated speed <sup>(1)</sup>
ADL300B: 0; ADL300A: upon reques (*)	ADL300B: 0; ADL300A: upon reques (*)	ADL300B: 0; ADL300A: upon reques (*)
ADL300B: 0; ADL300A: upon reques (*)	ADL300B: 0; ADL300A: upon reques (*)	ADL300B: 0; ADL300A: upon reques (*)
ADL300B: 8 + 1 enable ADL300A: upon request	ADL300B: 8 + 1 enable ADL300A: upon request	ADL300B: 8 + 1 enable ADL300A: upon request
ADL300B: 4 (relay) ADL300A: upon reques (*)	ADL300B: 4 (relay) ADL300A: upon reques (*)	ADL300B: 4 (relay) ADL300A: upon reques (*)
up to 200% In * 10" (up to 11kW) up to 180% In * 10" (≥ 15kW)	up to 200% In * 3"	up to 200% In * 10" (up to 22kW) up to 180% In * 10" (≥ 30kW)
300Hz	300Hz	300Hz
Integrated (ADL300F models) (EN 12015, EN 61800-3)	Optional external (EN 12015, EN 61800-3)	Integrated (EN 12015, EN 61800-3)
DC side choke: integrated (≥ 30kW), external optional on lower sizes AC side choke: external optional	no	DC side choke: integrated (≥ 30kW), external optional on lower sizes AC side choke: external optional
Integrated up to 30kW with external resistor	Integrated with external resistor	Integrated up to 55kW with external resistor
yes	yes	yes
yes	yes	yes
Optional (UPS or buffer battery with EMS module)	Optional (UPS or buffer battery with EMS module)	Optional (UPS or buffer battery with EMS module)
4.0 m/s	1.0 m/s	4.0 m/s
Geared / Gearless	Geared / Gearless	Geared / Gearless
New installation & Retrofitting	New installation & Retrofitting	New installation & Retrofitting
The ADI 200 is available in two configurations:	• The ADI 200 is cortified for the use of a single	• Load componsation

The ADL300 is available in two configurations:

- (\*) ADL300A (Advanced): to guarantee maximum programmability, the ADL 300A is supplied as standard with no I/O or feedback cards, leaving the customer free to perform the appropriate configuration, choosing from an extensive range of options;
- ADL300B (Basic) features the following as standard:
- 8 (Prog. DI) + 1 DI (Enable) + 4 (RO);
- channels A+ A-, B+ B-, Z+ Z-, differential line drivers, optoisolated; management of loss of encoder signals; encoder signal repetition; TTL electrical interface:
- input for absolute SinCos or Endat / SSI encoder.

- The ADL300 is certified for the use of a single
- output contactor, in accordance with UNI EN 81-1:1998 + A3:2009, article 9.11.3 Safety Certification for a CONTACTORLESS operations: ADL300 is CERTIFIED as EN81-1:1998 + A3
- STO according to EN61800-5-2-2007 SIL3 Integrated LED keypad
- Speed control
- Position control with direct landing at floor (EPC Elevator Positioning Control)
- · Automatic calculation of deceleration point
- Short floor management
- Off-floor stop detection · Lift sequence management
- Ramp generation
- · Management of up to 8 Multispeeds

- Load compensation
- DCP3/DCP4 protocol communication
- CANopen communication
- CANopen -Lift (Cia® 417) communication
- Configuration via keypad with LEDs
- Configuration via optional keypad (5 languages)Configuration via PC (GF-eXpress)
- Wizard for commissioning
- Menu for setting electrical and mechanical parameters
- Programming with linear engineering units
- DC power supply or emergency single-phase power supply to return to floor with optimized consumption
- External +24VDC power supply
- Regenerative configuration with AFE200 external modules

RS232 <sup>(2)</sup>, Modbus RTU, DCP3, DCP4, CANopen and CANopen Lift DS 417 (ADL300B-...-C models).

CE, UL and cUL Elevator Accessory E365347 certified also evaluated in accordance with ASME A17.5 and CSA B44.

# **INVERTER LIFT**



Model	AVRy
Control mode	Field Oriented Control
Power	11kW, 20kW and 27kW (with high voltage motors) or 7.5kW, 14kW and 17kW (with standard motors)
Voltage	3 x 400Vac, 3 x 460Vac, 50/60Hz
Motor type	Synchronous (PM gearless)
Speed control (Accuracy)	± 0,01% Motor rated speed <sup>(1)</sup>
Analog inputs	2
Analog outputs	2
Digital inputs	6
Digital outputs	4 (2 static and 2 relay)
Overload	183% In * 10"
Max output frequency	300Hz
EMI filter	Integrated (EN 12015)
Choke	Integrated (EN 12016)
Braking unit	no (Regeneration)
Port for SD card	no
Dimensions for roomless applications	yes
Emergency operation	Optional (UPS or buffer battery with EMS module)
Max system speed	3.0 m/s
Type of lift	Gearless
Installations	New installation & Retro- fitting
Functions	Integrated AFE regenerative technology Speed control (EFC Elevator Floor Control function) Lift sequence Parameters in linear units Lift mechanical parameters Ramp generation.
Serial communication	RS485 <sup>(2)</sup> , Modbus RTU Optional: DeviceNet, Profi- bus DP, CANopen®
Protection degree	IP20
Markings	CE

SERVODRIVE



Model	XVy-EV	XVyA-EV	
Control mode	Servo		
	4315kW 4630kW		
Power	(2 450Hp)	(1 850Hp)	
Voltage	4132kW: 3 x 230480Vac. 50/60Hz ≥160kW: 3 x 400480Vac 50/60Hz	4132kW: 3 x 230480Vac. 50/60Hz ≥ 160kW: 3 x 400480Vac 50/60Hz	
Motor type	Synchronous	Asynchronous	
Analog inputs	2 two-pole (Vo	oltage/Current)	
Analog outputs	2 two-pole (Vo	oltage/Current)	
Digital inputs	3	3	
Digital outputs	7 (6 static	and 1 relay)	
Encoder input	1 encoder / resolver + 1 a	uxiliary input / repetition	
Overload	150% * In (60" every 5') 200% * In (0.5" every 5')	150% * In (60" every 5')	
Max output frequency	450Hz		
EMI filter	External (optional)		
Choke	External (optional)		
Braking unit	Integrated (up to 55kW) External optional (> 55kW)		
Options for integration onboard drive	2		
PLC	yes (Motion Drive Programmable Logic Controller, standard IEC61131-3)		
Safety Card	yes (models XVy-EV+SI)		
Functions	Torque control Speed control Position control Sequential position control (multi-position controller) Electric shaft Asynchronous or brushless motor control Fast Link Multiramp function (4) Multispeed function (8) Double overload IxT and I <sup>2</sup> T Coast through function (power failure) Brake control Brake control Hux reduction Motor potentiometer Power loss detection Linear motor control (XVy-EV)		
Serial communication	Softscope SW oscilloscope  RS485 (2), CANopen®, Modbus RTU Optional: DeviceNet, Profibus DP, FastLink, GDNet, Ethercat		
Special version	Water-cooled version, Ambient temperature 60°C (XVy-EVEWH/ EWHR models).		
Protection degree	IP20 (-C and -CP models available with IP00)		
Markings	CE, UL a	and cUL	

<sup>(1)</sup> for standard 4-pole motors (2) the serial port is used for programming (PC) and control (Modbus communication standard in all drives)

<sup>(2)</sup> the serial port is used for programming (PC) and control (Modbus communication standard in all drives)

# **SERVODRIVE**







Model	AXV300 multi-drive rack system	Module	Power Supply Module AXV300-SM	Regenerative Power Supply Module AXV300-SR
Overload I²t	slow : 150% In for 60 sec fast: 200%	Rated input voltage	3-phase 400Vac ±10%, 50/60Hz	3-phase 400Vac ±10%, 50/60Hz
	In for 0.5 sec	Rated output voltage	from 20 to 80A	from 4.5 to 200A
Overload IxT	200% In for 10 sec	Output peak current	from 40 to 140A	from 13.5 to 320A
Functions	MDPIc programming in IEC 61131-3 (on the AXV300-CU module): the MDPIc environment is a tool for developing high-level application architectures.	Rated power	from 11 to 44kW	from 2.7 to 120kW
Operating temperature	0 +40°C; +40°C+50°C with derating	Peak power	from 22 to 80kW	-
Protection degree	IP21	Switching frequency	-	-
Installation position	Pollution degree 2 or lower	External power supply (aux.)	24 Vdc	24 Vdc
	Max 200 metres above sea level;	Performance	-	-
Altitude	up to 1000 m with no reduction in current		565 Vdc	625 Vdc
Atmospheric pressure	[kPa] 86 to 106 (class 3K3 according to	Standard I/O	-	-
Atmospheric pressure	EN50178)	I/O expansion	-	-
Climate	IEC 68-2 Part 2 and 3	Encoder expansion	-	-
Isolation distance	EN 50178, UL508C			
Vibration	IEC68-2 Part 6			
Interference immunity	IEC801 Part 2, 3 and 4			
EMC compatibility	EN61800-3			
Safety	STO EN61800-5-2			
Certification	CE			

# SERVODRIVE





Module	Axis Modules AXV300	Module	Control Unit Module AXV300-CU
Rated input voltage	3-phase 400Vac ±10%, 50/60Hz	Rated input voltage	24 Vdc
Rated output voltage	from 4.5 to 200Arms	Rated output voltage	-
Output peak current	from 13.5 to 320Arms	Output peak current	-
Rated power	from 2.7 to 120kW	Rated power	
Peak power	from 8.1 to 192kW	Peak power	-
Switching frequency	400Hz (PWM 4kHz) / 450Hz (PWM 8kHz)	Switching frequency	
External power supply (aux.)	24 Vdc	External power supply (aux.)	-
Vdc bus voltage	600 Vdc ±10%	Vdc bus voltage	
Performance	<ul> <li>motor control loop (brushless or asynchronous)</li> <li>current loop closing: 16 KHz (62.5 μsec)</li> <li>speed loop closing: 4 KHz (250 μsec)</li> <li>overload I²T: slow (150% In x 60 sec) and fast (200% In x 0.5 sec)</li> <li>management of local encoder for closing current/speed loops</li> <li>alarm management</li> <li>management of GStar communication from/to the AXV300-CU control module.</li> </ul>	Standard I/O	2 non-opto-isolated analog inputs -10V+10V 1 non-opto-isolated analog output -10V+10V@5mA 4 opto-isolated digital inputs HTL 030V 2 opto-isolated digital outputs 30V@40mA 1 opto-isolated digital output 30V@500mA
		Real Time Ethernet (EXP-AXV300-RTE card)	GDNet real time Ethercat Modbus TCP-IP
		I/O expansion (esternal), max	<ul><li>64 digital inputs</li><li>64 digital outputs</li><li>8 analog inputs 16 Bit</li><li>8 analog outputs 16 Bit</li></ul>
	-	Encoder expansion	HTL-TTL encoder input (+5V+24V) and HTL-TTL encoder repetition (+5V+24V)  Number of SW-selectable input and output impulses  Integrated encoder power supply unit (+24Vdc+5Vdc)
		Performance	GStar optical fibre communication with max 8 axes (2 lines x 4 axes) 250µSec cycle

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# **SERVOMOTORS**



Model	SBM
Туре	Standard Brushless motor
Stall torque	from 2 to 442 Nm
Number of poles	8 poles (SBM series)
Rated power supply voltage	3 x 230Vac, 3 x 400Vac, 3 x 460Vac
Speed	3000 rpm, 4000 rpm, 4500 rpm, 6000 rpm, 8000 rpm,
Type of construction	B5 (Standard) Upon request: B3&B5 F75, F115
Shaft diameter	19 mm (SBM 5) 24 mm (SBM 7) 42 mm (SBM 8) 48 mm (SBM 9) Special sizes upon request.
Type of shaft	Shaft with key (standard); Upon request: shaft without key
Connections	Power and signal connectors (SBM 5-7); Box with power terminal strip and signal connectors (SBM 8-9).
Protection degree	IP54 (Standard) Upon request: IP65
Feedback devices	2-pole resolver (standard). Upon request: Digital encoder + Hall probe; Absolute encoder with SSI protocol; 5-track SinCos encoder; Encoder with EN-DAT 2.2 protocol
Brake	Optional Upon request: motor with safety brake; motor with brake and fan
Fan	Standard in -F models Upon request: motor with fan; motor with brake and fan
Oil seal	Standard in SBM 8 and SBM 9 models Other models: upon request
General Characteristics	Class F motor isolation Class H windings Klixon thermal overload at 130°C Balancing: with key Shaft with key Any service position Protection degree IP54 Connections: power and signal connector (SBM 5-7), connection box with power terminal strip and signal connector (SBM 8-9) Bearings permanently lubricated
Markings	CE

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# DIGITAL DC DRIVE



Model	TPD32 EV
Current rating	from 20A to 4800A
Rated AC voltage input	3 x 230 690 Vac, 50/60Hz
Rated DC voltage output	470 Vdc (@ 400 Vac - 2B) 420 Vdc (@ 400 Vac - 4B) 600 Vdc (@ 500 Vac - 2B) 520 Vdc (@ 500 Vac - 2B) 810 Vdc (@ 690 Vac - 2B) 720 Vdc (@ 690 Vac - 2B) 680 Vdc (@ 697 Vac - 2B) 680 Vdc (@ 575 Vac - 2B) 600 Vdc (@ 575 Vac - 4B)
Operating quadrants	2B models = two quadrants; 4B models = four quadrants
Field circuit supply (U1/V1) - 1ph	230 Vac ±10%, 50/60Hz ±5% 400 Vac ±10%, 50/60Hz ±5% 460 Vac ±10%, 50/60Hz ±5%
Regulation supply (U2/V2) - 1ph	115 Vac ±15%, 50/60Hz ±5% 230 Vac ±15%, 50/60Hz ±5%
Analog inputs	3 differential (12 programmable bits, selectable for ±10 VDC, 0 - 20 mA, 0 - 10 VDC, 4 - 20 mA)
Analog outputs	2 (±10Vdc)
Digital inputs	8 (4 fixed + 4 programmable)
Digital outputs	5 (4 static and 1 relay)
Encoder input	2:1 sinusoidal (5 V power supply) and 1 digital (24 V power supply)
Tachogenerator input	1
Motor thermistor input	1
Overload	l²t algorithm programmable up to 200%
EMI filter	External optional
Input choke	External optional
Options for integration onboard drive	3 (I/O, fieldbus, APC200d)
Functions	Self-tuning of current and speed loop Independent and programmable ramps Programmable linear and S-shaped ramp Toprogrammable multispeeds Min/Max speed limits with independent adjustment for each speed direction Current limitation according to speed Speed regulator adaptive gains Independent control of integral gain at zero speed Programmable overload control Jog function Controlled stop and automatic motor restart Motor potentiometer function I'T motor thermal cutout switch PID function Servo diameter control function Speed Draw function Auto-capture function Droop function
Serial communication	RS485 <sup>(2)</sup> , Modbus RTU Optional: DeviceNet, Profibus DP, CANopen®
Protection degree	IP20 up to 1000 A (2B) and 1050 A (4B) IP20/IP00 for larger sizes
Markings	CE, UL and cUL (TPD32 EVNA series)

<sup>(2)</sup> the serial port is used for programming (PC) and control (Modbus communication standard in all drives)

# REGENERATIVE POWER SUPPLY UNIT



Model	AFE200
Control mode	Active Front End technology
Power	AFE200-4/4A models: 22kW 1.2MW (30 1600Hp) AFE200-6/6A models: 160kW 1.65MW (200 2200Hp)
Voltage	3 x 380Vac -15% 500Vac +5%, 50/60Hz (-4 and -4A models) 3 x 500Vac -10% 690Vac +10%, 50/60Hz (-6 and -6A models)
Power factor	≥ 0.99
ТНД	≤ 3% (Considering a network with voltage THD of less than 2%).
Analog inputs	2 two-pole (Voltage/Current)
Analog outputs	2 two-pole (1 voltage or current, 1 voltage)
Digital inputs	6 (PNP / NPN)
Digital outputs	4 (PNP / NPN), (2 static and 2 relay)
Overload	150% * In (1' every 5') 180% * In (0.5 " every 5')
EMI and LCL filters	External mandatory
Options for integration onboard drive	2
Pre-charge kit	External mandatory External management of the intermediate circuit pre-load is a feature of the entire range. The dedicated AFE PRE-CHARGE KITS are supplied complete with pre-wired fuses, resistors and contactors.
Functions	"Clean Power" thanks to the unit power factor and reduced harmonic distortion (<3%)     Enhanced system dynamics during drive and regeneration     Considerable energy savings during regeneration transients     Improved stability of the DC Bus circuit under load changes     Significant cost-effectiveness with the single power supply system     Elimination of uneconomical conventional braking systems and braking resistors.
Serial communication	RS485 <sup>(2)</sup> , Modbus RTU Optional: DeviceNet, Profibus DP, CANopen®, GDNet, Ethercat, Ethernet IP
Protection degree	IP20 (IP00 size 7 and parallel)
Marchi	CE, UL and cUL (-4 / -4A models)



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